



**Scope**

This specification designates the requirements for 8- and 10- inch I.D. Prinsco GOLDLINE® GLP perforated pipe for use in gravity-flow on-site waste leach bed applications.

**Pipe Requirements**

Prinsco GOLDLINE GLP pipe shall have annular interior and exterior corrugations and shall meet ASTM F667. The GOLDLINE GLP shall contain two rows of cleanly cut 3/8- inch and 1/2-inch diameter holes for 8- and 10-inch diameter GLP pipe, respectively. Perforation pattern shall be arranged in two rows, each row 120 degrees to each side of the GOLDLINE alignment stripe, containing a hole in the valley of every other corrugation. GOLDLINE GLP shall be supplied with a pre-installed filter fabric and shall be shipped in a protective wrap to protect the pipe and fabric.

**Materials**

GOLDLINE GLP pipe and fittings shall be manufactured using High Density Polyethylene (HDPE) meeting the minimum requirements of cell classification of 424410C as defined and described in ASTM D3350.

**Fabric Properties**

The pre-installed filter fabric shall be a continuous monofilament fiber, spun-bonded polypropylene geotextile with the following properties.

Property	ASTM Test Method	Nominal Value	Minimum Value
Weight, oz/yd <sup>2</sup>	D3776	1.25	-
Thickness, mils	D1777	9	-
Specific Gravity	-	0.91	-
AOS, Max US Sieve (MM)	D4751	-	200 (.075)
Tensile Grab Strength**, lbs	D4632	36	25
Trapezoidal Tear Strength**, lbs	D4533	18	12
Elongation at Break, %	D4632	-	70
Mullen Burst, PSI	D3786	23	15
Puncture Strength, lbs	D751	14	8
Water Flow Rate @ 2" head, GPM/ft <sup>2</sup>	D4491	100	70
Air Permeability, CFM/ft <sup>2</sup>	D737	700	500
Softening Resistance Max Temp (°F)	-	284	-

**Joint Performance**

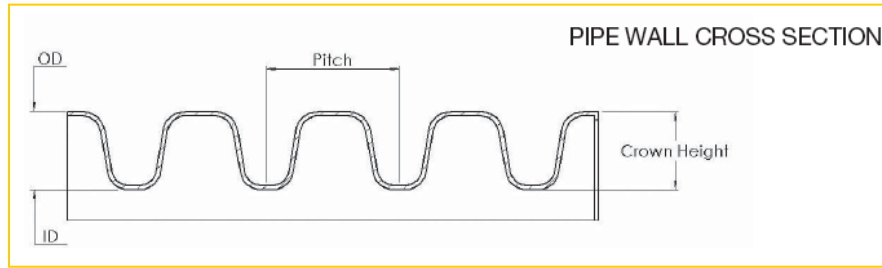
GOLDLINE GLP pipe shall be joined using Lock-Fast® soil tight joints meeting F667. Lock-Fast couplers shall have four positive engaging lugs to prevent pull-apart. GOLDLINE HD joints shall be assembled in accordance with the manufacturer's requirements.

**Fittings**

Fittings shall meet the requirements of F667. Standard fittings are available as listed in the Prinsco Product Catalog.

**Physical Pipe Dimensions**

Nominal ID (in)	Approximate OD (in)	Available Lengths (ft)	Corrugation Pitch (in)	Approximate Weight/foot (lb)	Min. Pipe Stiffness @ 5% Deflection (psi)
8"	9.5	10, 20	1.00	1.3	35
10"	11.6	10, 20	1.30	1.8	35



### **Installation**

GOLDLINE GLP pipe and fittings shall be installed in accordance with ASTM F481 and the local health department. Proper approval should be obtained by the appropriate local agency for specific applications and designs prior to installation. Contact your local Prinsco representative or visit [www.prinsco.com](http://www.prinsco.com) for the latest installation guidelines.

### **Reference Specifications**

This specification references the latest edition and revisions of the following standard specifications:

- ASTM F667 – *Standard Specification for Large Diameter Corrugated Polyethylene Pipe and Fittings*
- ASTM F481 – *Standard Practice for Installation of Thermoplastic Pipe and Corrugated Pipe in Septic Tank Leach Fields*
- ASTM D3350 – *Standard Specification for Polyethylene Plastics Pipe and Fittings Materials*
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